

TRACTION BATTERY AIR CONDITIONING FAN ASSEMBLY SPEED VARIATION : REMOVAL-REFITTING



Note, one or more warnings are present in this procedure



Location and specifications (tightening torques, parts always replaced, etc.) ([see 62D, Traction battery air conditioning, Traction battery air conditioning assembly : Exploded view](#)) .

WARNING



■ To avoid all risk of damage to the systems, apply the safety and cleanliness instructions and operation recommendations before carrying out any repair:

- [Air conditioning: Precautions for the repair](#)
- [Vehicle: Precautions for the repair](#)

CAUTION



To prevent moisture from entering the system, place plugs on the cold loop components which are open to the air.

REMOVAL

1. REMOVAL PREPARATION OPERATION

- Position the vehicle on a two-post lift [Vehicle: Towing and lifting](#) .
- Lockout the 12V supply circuit [Vehicle: Lockout - Removal of lockout](#) .
- Remove:
 - the rear left-hand wheel [Wheel: Removal - Refitting](#) ,
 - the rear left-hand wheel arch liner [Exterior body front trim assembly: Exploded view](#) ,
 - the rear underbody protector.
- Remove [\(see 62D, Traction battery air conditioning, Traction battery air conditioning assembly : Exploded view\)](#) :
 - the screws of the traction battery air conditioning distribution unit lower cover,
 - the traction battery air conditioning distribution unit lower cover.
- Apply super cleaning agent for joint faces [Vehicle: Parts and consumables for the repair](#) to the joint faces of the traction battery air conditioning distribution unit lower cover and the traction battery air conditioning

distribution unit ([see 62D, Traction battery air conditioning, Traction battery air conditioning assembly : Exploded view](#)) .



WARNING

Wear leaktight gloves (Nitrile type) for this operation.

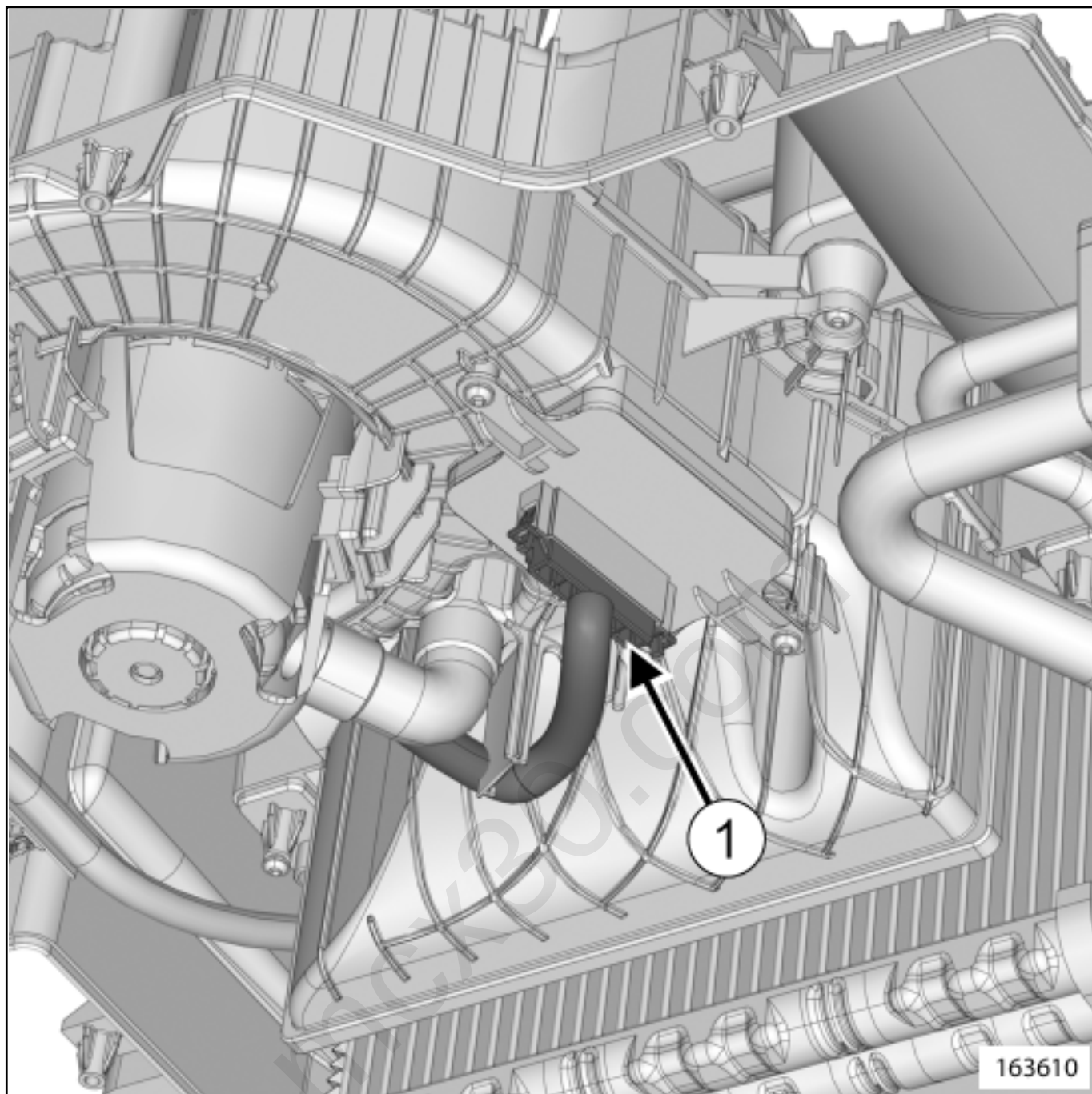
- Wait approximately 10 min.
- Remove the residue using a wooden spatula.
- Finish cleaning the parts using a grey abrasive pad [Vehicle: Parts and consumables for the repair](#) .
- Degrease and clean the joint faces using surface cleaner [Vehicle: Parts and consumables for the repair](#) .



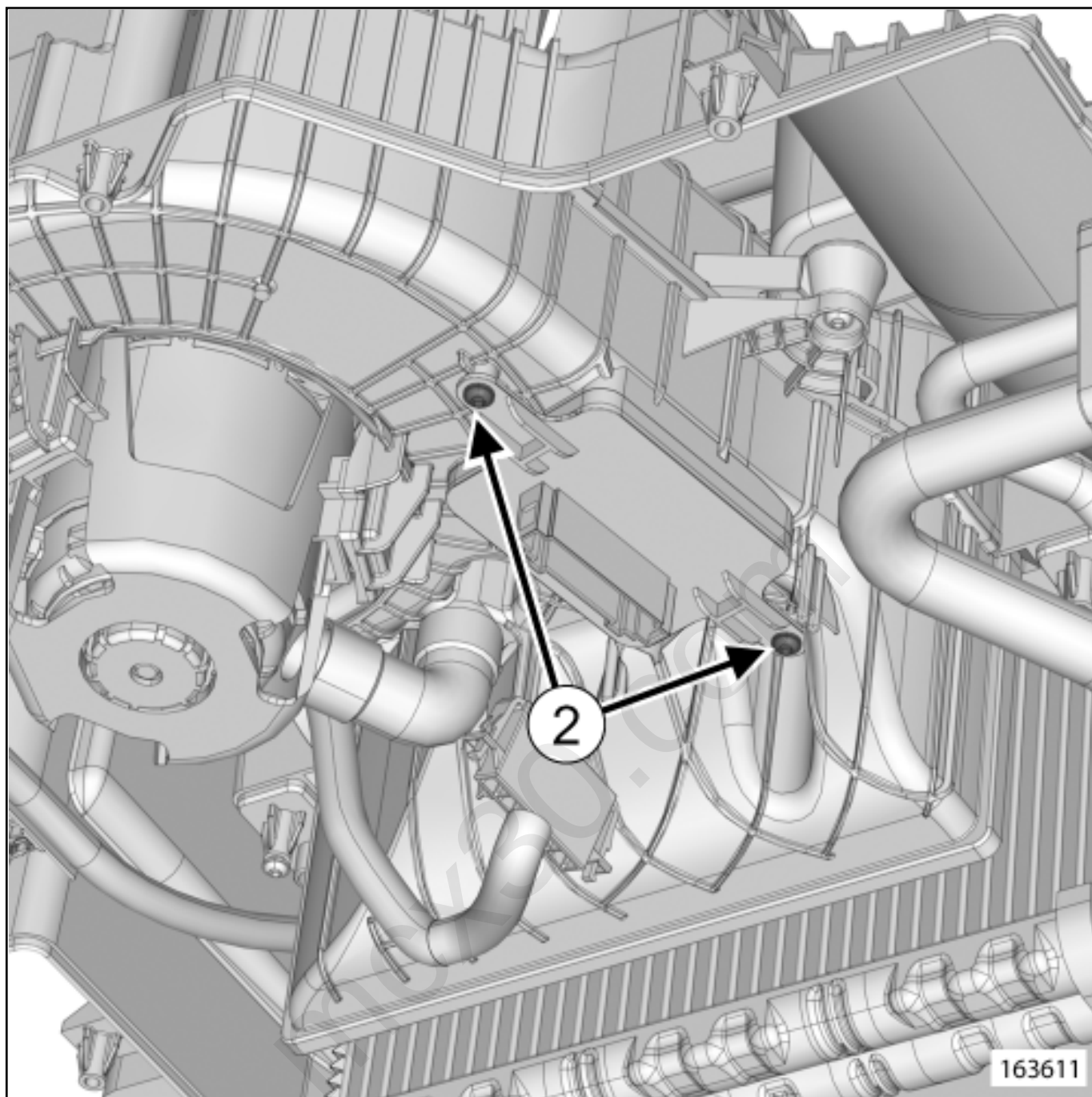
CAUTION

To ensure proper sealing, the gasket surfaces must be clean, dry and not greasy (avoid any finger marks).

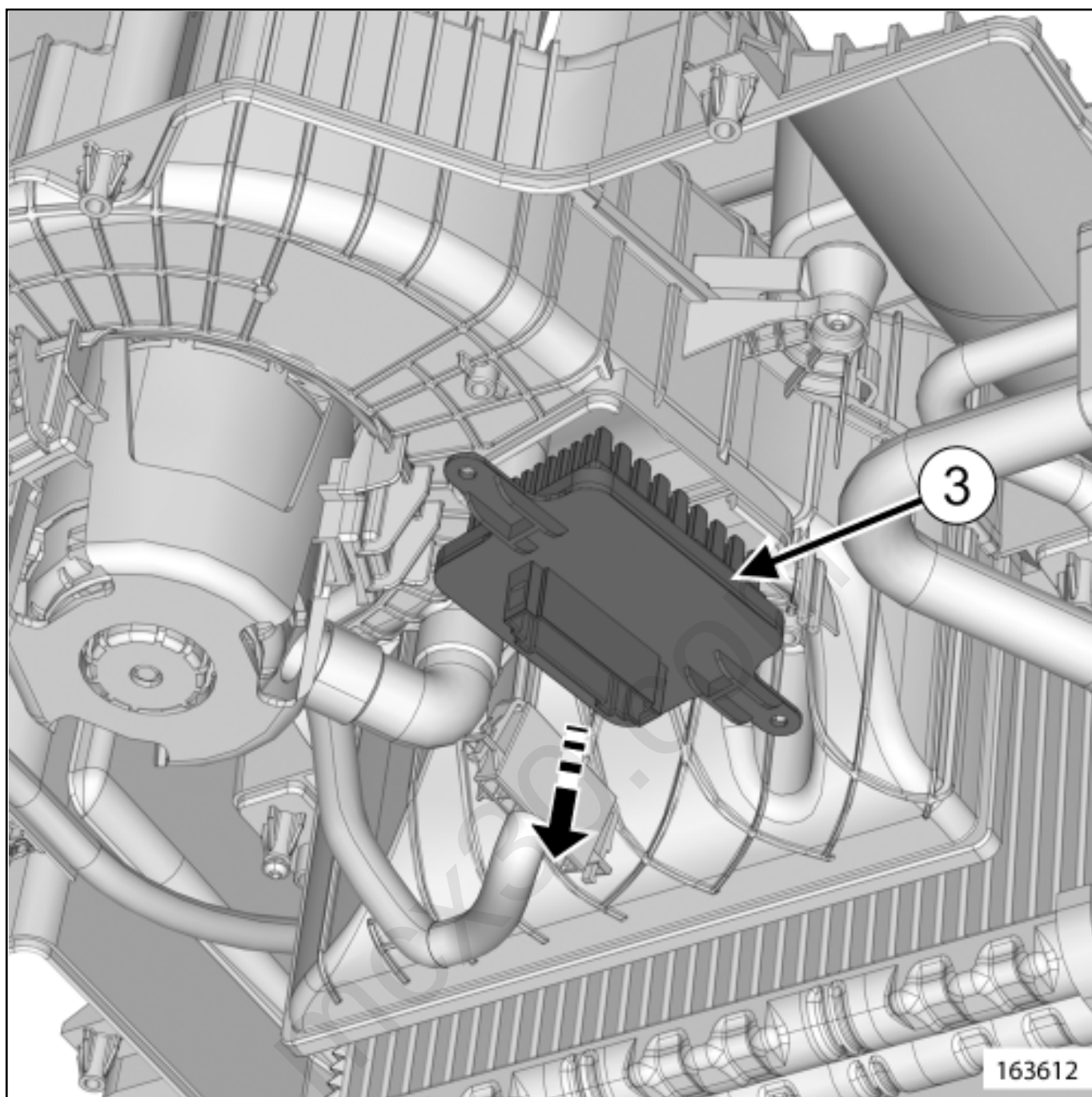
2. REMOVAL OPERATION



■ Disconnect the modulate variation of speed of fan assembly for traction battery connector(1) ([see 62D, Traction battery air conditioning, Traction battery air conditioning assembly : Exploded view](#)) .



■ Remove the screws of the modulate variation of speed of fan assembly for traction battery(2) ([see 62D, Traction battery air conditioning, Traction battery air conditioning assembly : Exploded view](#)) .



- Remove the modulate variation of speed of fan assembly for traction battery(3) ([see 62D, Traction battery air conditioning, Traction battery air conditioning assembly : Exploded view](#)) .

REFITTING

1. REFITTING OPERATION

- Refit ([see 62D, Traction battery air conditioning, Traction battery air conditioning assembly : Exploded view](#)) :
 - the modulate variation of speed of fan assembly for traction battery,
 - the screws of the modulate variation of speed of fan assembly for traction battery.

■ Connect the modulate variation of speed of fan assembly for traction battery connector([see 62D, Traction battery air conditioning, Traction battery air conditioning assembly : Exploded view](#)) .

2. FINAL OPERATION

■ Apply a bead of silicone adhesive sealant([Vehicle: Parts and consumables for the repair](#)) on the traction battery air conditioning distribution unit lower cover([see 62D, Traction battery air conditioning, Traction battery air conditioning assembly : Exploded view](#)) .

■ Proceed in the reverse order to removal.

■ Remove the lockout of the 12V supply circuit([12 V supply circuit : Lockout - Removal of lockout](#)) .



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